**Guidelines for Installation:**

1. Minimum 4" overlap of vertical joints.
2. To maintain consistency of appearance, mix small and large units.

**Avoid:**

- Stack bonding.

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**Size** | **Pieces* per 32 sq. ft.** | **Nominal Length of one Piece**
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UL22 | 12 | 30-3/4"
UL35 | 12 | 30-3/4"
UL50 | 12 | 32"

*One Piece is based on a 30-3/8" length and may be comprised of 2 or more individual stones. UL50 Pieces are based on a 31-5/8" length.*
General Installation Guidelines

• Arriscraft recommends the use of a Portland cement-lime mortar, proportioned to a 1:1:6 ratio.
• Masonry units should be laid with full head and bed joints except where they are used for weep holes or ventilation.
• Bevel mortar from rear face to prevent protrusion into cavity.
• Prevent excessive mortar droppings by cutting off excess mortar with trowel as the units are laid.
• Butter head joints of unit being placed in wall.
• Place unit to tightly compress mortar.
• Do not re-adjust unit once it has been set in place.
• Tool joints when mortar is thumbprint hard. This timing will depend on the mortar properties and weather conditions.
• Tool joints to a tightly compressed surface to achieve the most weather resistance. Concave tooled joints provide the best resistance to moisture penetration.
• After tooling, any excess mortar and dust should be brushed from the masonry surface using a soft bristle brush. Avoid rubbing or pressing the mortar into the units.
• Refer to additional guidelines on the BASIC CARE sheet.

Joint Profile:

Recessed

June 2018