



Finished Ends

It is important to recognize the need to consider ordering finished ends for all projects. When ends must be exposed in the wall, it is generally desirable to finish these ends in the same or similar manner as the face of the units. **This is especially important to consider for the design and construction of columns, piers and wall openings.**

When you order finished ends, the following chart delineates the effect of the end finish on the overall dimension of the unit. **In some cases, such as with columns and piers, it is imperative that this information is communicated to the designer during the design stages of the project.**

ENDS

Finish	Number of Finished Ends	Reduction in Length (metric)	Reduction in Length (imperial)	Description of Finishing Method
Dressed	1 2	10 mm 19 mm	3/8" 3/4"	<ul style="list-style-type: none"> Saw cutting to expose a clean, chip-free end(s)
Sandblasted and Smooth	1	No Effect	No Effect	<ul style="list-style-type: none"> All units are produced with one end 'finished'; however, due to back edge chips only up to 15% of units randomly placed on skids can be expected with one acceptable end
	1	10 mm	3/8"	<ul style="list-style-type: none"> Where more than 15% ends are required or the customer requires them to be packaged separately, the units are saw cut to expose a clean, chip-free end
	2	19 mm	3/4"	<ul style="list-style-type: none"> Saw cutting to expose two clean, chip-free ends
Rocked	1	19 mm	3/4"	<ul style="list-style-type: none"> Hand chiselling end(s) to rocked finish.
	2	38 mm	1 1/2"	
Rustic Sawn	1	1-2 mm	1/16"	<ul style="list-style-type: none"> All units are produced with one end Rustic Sawn; however, due to back edge chips only up to 15% of units randomly placed on skids can be expected with one acceptable end. Where more than 15% ends are required or the customer requires them to be packaged separately, we will sort material to select #1 finished ends
	2	3 mm	1/8"	<ul style="list-style-type: none"> Finished end(s) is (are) produced by mechanically hammering the surface

Finished Long Beds

As our maximum face rise dimension is 11-5/8" /290mm, when ordering finished long beds for REN1158/REN29 units these sizes will be supplied at a reduced face rise dimension as indicated in the table below.

For standard colours of REN758/REN19 and REN358/REN09 in **smooth, dressed and sandblasted finishes** we can produce with finished long beds to the actual standard face rise by saw cutting from a larger size, and thus these reductions should not apply.

The size reductions in the table apply to all unit sizes with **ROCKED** and **RUSTIC SAWN** finishes.

LONG BEDS

Finish Type	Number of Finished Beds	Reduction in Face Rise (metric)	Reduction in Face Rise (imperial)	Description of Finishing Method
Dressed	1	16 mm	5/8"	• Saw cutting to expose clean, chip-free bed(s)
	2	38 mm	1 ½"	
Sandblasted and Smooth	1	16 mm	5/8"	• Saw cutting to expose clean, chip-free bed(s)
	2	38 mm	1 ½"	
Rocked	1	19 mm	3/4"	• Hand chiselling to rocked finish
	2	38 mm	1 ½"	
Rustic Sawn	1	• IN ALL CASES CONTACT TIM SITLER, CUSTOM ORDER DEPARTMENT COORDINATOR, FOR AVAILABILITY, EFFECT ON DIMENSION AND PRICING.		
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**Due to the nature of these finishing operations, the custom dimension tolerance of ±3 mm for Metric Units and ±1/8" for Imperial Units will apply.