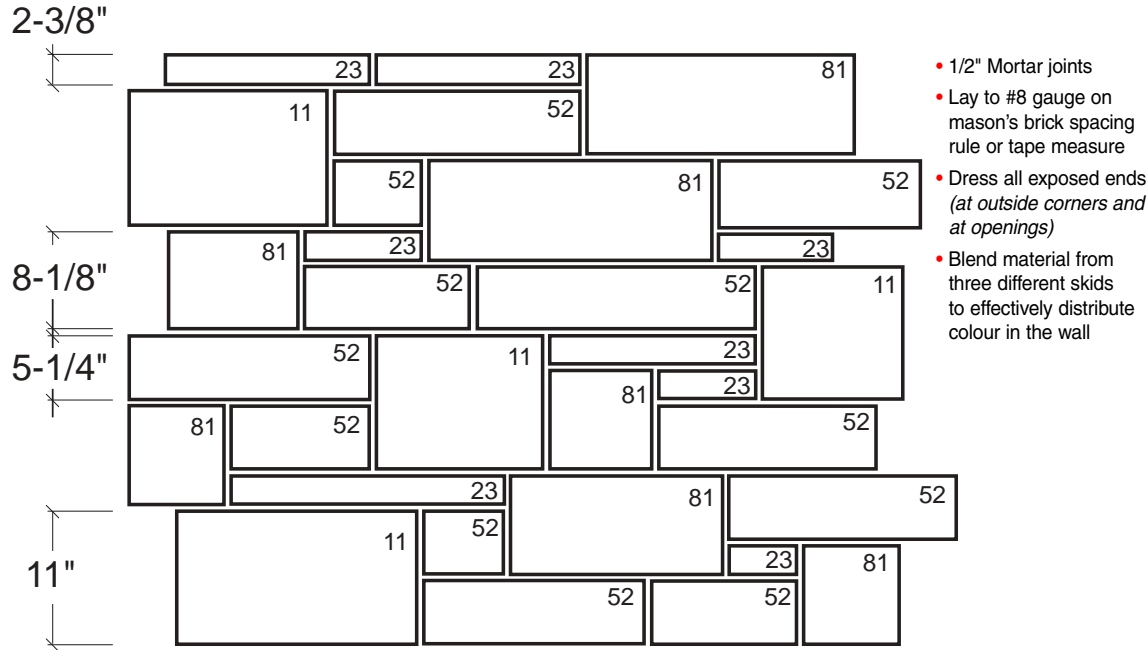
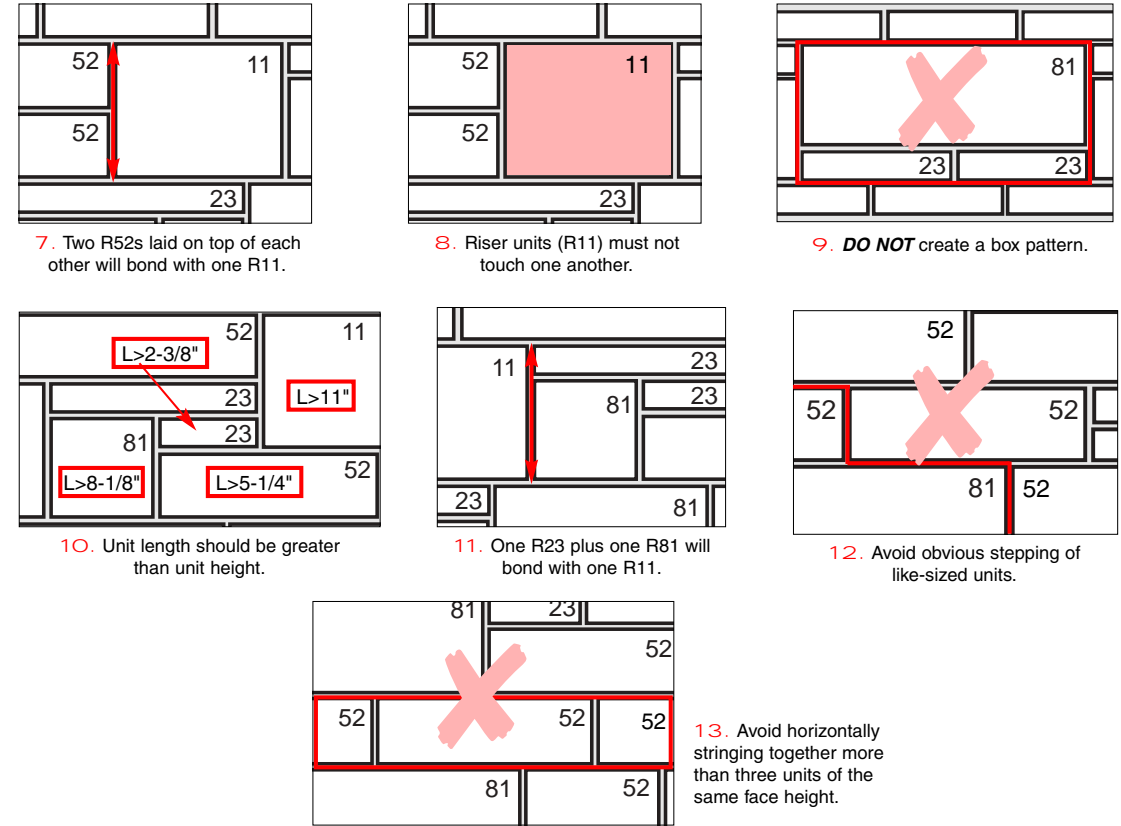
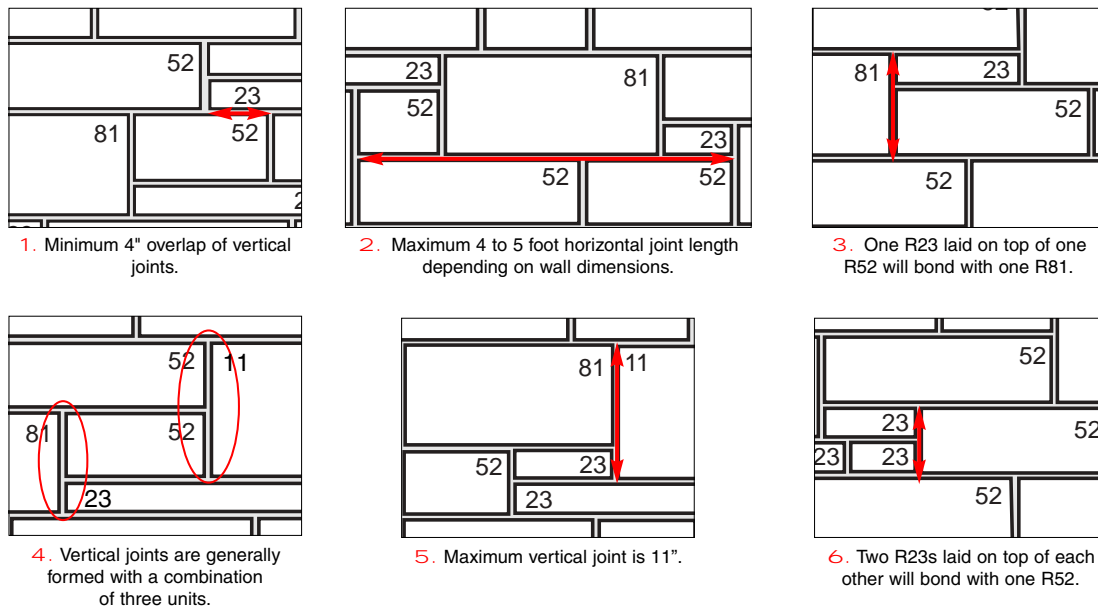


# Typical Elevation: 4-Unit Laurier



## Installation Guidelines



## Maintaining Colour and Size Ratio

In order to maintain the desired colour and unit size ratios in the wall refer to the applicable table below. The tables provide you with the number of pieces of each unit size and colour required to install a 32 square foot section of wall area. **One piece equals two lineal feet of stone.**

### 4-Unit Laurier 10/40/30/20

Sizes	Pieces per 32 Square Feet 100% one colour
R23	7 Pieces
R52	14 Pieces
R81	7 Pieces
R11	3-1/2 Pieces

### 4-Unit Laurier Custom Blend

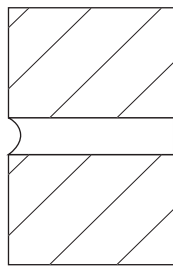
Sizes	Pieces per 32 Square Feet

## Mortar Application

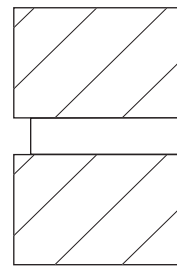
Arriscraft recommends the use of a Portland cement-lime mortar, proportioned to a 1 : 1 : 6 ratio.

- Masonry units should be laid with full head and bed joints except where they are used for weep holes or ventilation.
- B evel mortar from rear face to prevent protrusion into cavity.
- Prevent excessive mortar droppings by cutting off excess mortar with trowel as the units are laid.
- Butter head joints of unit being placed in wall.
- Place unit to tightly compress mortar.
- Do not re-adjust unit once it has been set in place.
- Tool joints when mortar is thumbprint hard. This timing will depend on the mortar properties and weather conditions.
- Tool joints to a tightly compressed surface to achieve the most weather resistance. Concave tooled joints provide the best resistance to moisture penetration.
- After tooling, any excess mortar and dust should be brushed from the masonry surface using a soft bristle brush. Avoid rubbing or pressing the mortar into the units.
- Follow guidelines of ARRISCRAFT.CARE sheet.

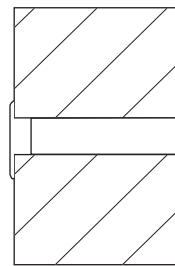
## JOINT FINISHES



CONCAVE



RAKED



BAGGED

# Masons' Instructions



A guide to laying  
4-Unit Laurier Building Stone



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